



# Installation Instructions: TR-0019

## 11-15 Ford Super Duty

### Rigid Dually XL Adapter Brackets

The TR-0019 Adapter Brackets for 11-15 Ford Super Duty Trucks allows you to install a set of Rigid Industries Dually XL lights into onto the factory fog light brackets, retaining the OE shroud. Some modification to the factory bracket is required.



1. Remove the factory fog light brackets from the inside of the bumper by first unplugging the fog light from the wiring. Remove the 3 bolts holding each bracket onto the inside of the bumper and pull the assembly out.
2. Remove the speed nuts from the back of the shroud and keep, you will re-use these.
3. Remove the factory fog light from the plastic bracket by releasing the plastic pins on the sides, and removing the adjustment screw with spring on the bottom. You will not re-use these items.
4. Cut off the two plastic tabs on the bracket flush with the bracket face. See image 1 and 2.
5. Using a 1/4" drill bit, drill out the bottom hole where the adjustment screw was, and loosely attach the KD Fabworks adapter bracket with a supplied 6mm bolt, washer, and nyloc.
6. Mark the top two holes to be drilled using the KD Fabworks bracket as a template. Remove the bracket and drill these holes in the plastic factory bracket with a 1/4" drill bit. See photo 3
7. Reinstall the KD Fabworks bracket with the supplied 6mm bolts, washers, and nylocs.
8. For proper light adjustment, it may be necessary to shave off some of the plastic at the lower portion of the bracket, see photo 4, red circle. Test fit light to check clearance.
9. Install the Rigid Dually XL onto the KD Fabworks bracket, and then replace the OE Shroud using the factory speed nuts removed from step 2. See photos 5 and 6.
10. Plug the KD Fabworks adapter harness into the back of the Rigid Light.
11. Reinstall the whole assembly back into the vehicle and secure with the factory bolts removed in step 1.

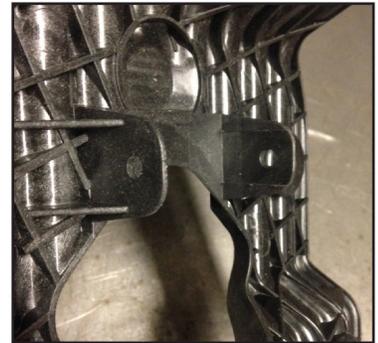


Photo 1



Photo 2

TIP: It may help to install the light assembly WITHOUT the shroud at first, make any necessary adjustments to the aim of the light and tighten it down. Then add the shroud once aiming is



Photo 3



Photo 4

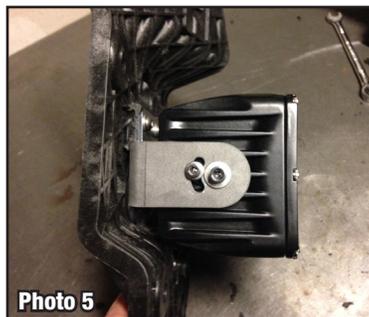


Photo 5



Photo 6

Thank you for purchasing a product from KD Fabworks!

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